

LAVALOCK ® 30 GAL DRUM SMOKER

P/N LL_DIY30G

Tools Needed: Electric Drill, **15/64**, **23/64**" & **1/4**" Drill Bits, Tape Measure, 5mm Allen Wrench, Adjustable Wrench, Socket Wrench with 7/16 Socket, Pencil, Tape, Suitable Metal Cutting Tool (i.e. Angle Grinder with Cut-Off Blade, Reciprocating Saw, Multi-Tool with Metal Cutting Blade, Drill with 1.5" Hole Saw Bit etc.)

UTILIZE PROPER PROTECTIVE EQUIPMENT: SAFETY GLASSES, HEAVY GLOVES, MASK, ETC.

- 1. Place drum on blanket or box so as not to scratch when assembling.
- 2. Starting at the seam at the rear of the drum 8" below the top rim, extend the tape measure around the circumference of the drum making marks at 7 ¼", 21 ¾", 36 ¼", & 50 ¾". Using a ¼" drill bit, drill holes at each of the 4 marks.
- 3. After holes are drilled insert $\frac{1}{2}$ x 1.5" hex bolts from the outside and tighten corresponding nut on the inside using 7/16 socket and adjustable wrench.
- 4. Starting at the seam at the rear of the drum 10 ½ " below the top rim, extend tape measure around the circumference of the drum making a mark at 29". Using a 23/64" drill bit, dill a hole at the mark.
- 5. Insert thermometer in this hole and tighten snug with corresponding wingnut from the inside. (DO NOT OVERTIGHTEN & DO NOT SCREW THERMOMETER FACE INTO WINGNUT)
- 6. Starting at the seam at the rear of the drum 2" above the bottom rim, extend the tape measure around the circumference of the drum making a mark at 29". Center bottom of intake vent at this mark and use tape to secure in place.
- 7. Use a 15/64" drill bit, drill a hole into drum through each of the intake vents corner screw holes.
- 8. Using a pencil, trace the inside portion of the port on the intake vent.
- 9. Remove tape and intake vent from drum.
- 10. Using metal cutting tool of your choice, cut drum at pencil marks and remove cut metal rectangle.
- 11. Install intake vent by placing an Allen bolt through each of the 4 corners from the outside and tighten with 5mm Allen wrench while holding nut in place on inside of drum with an adjustable wrench.
- 12. Place lid handle in center of drum lid and center 2" from each of the two lid vent octagons. Using a pencil trace each of the four handle screw holes. Remove handle and using a ¼ " drill bit drill, drill a hole at each mark.
- 13. Install lid handle with provided ¼ x .5" hex bolts and tighten with 7/16 Socket holding corresponding nuts in place with an adjustable wrench.
- 14. Screw exhaust vent into 2 ½" threaded vent on lid.